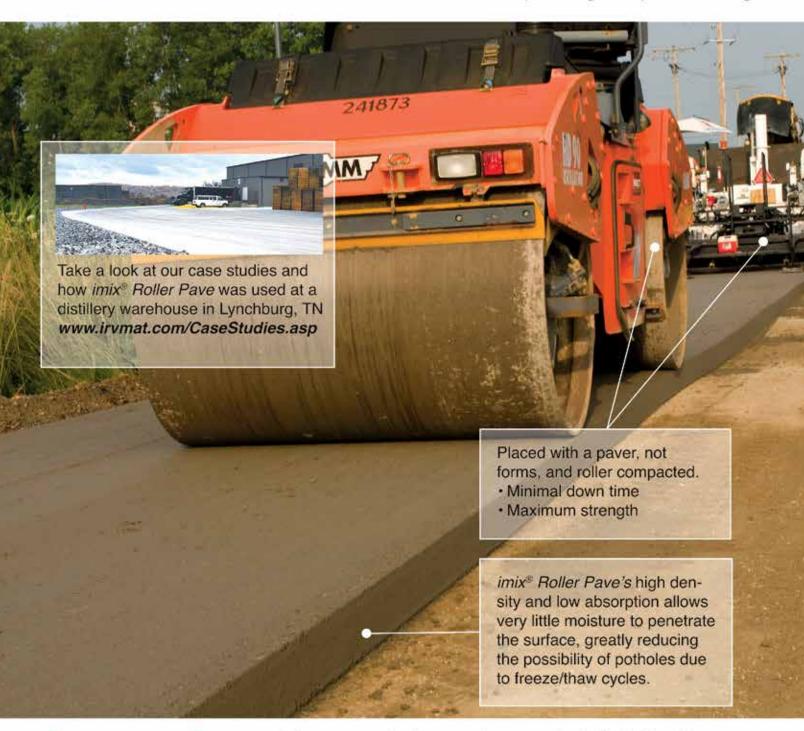




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# PROMOTIONAL, EDUCATION-AL & TRAINING PROGRAMS 2018 BOARD OF DIRECTORS AND PAST PRESIDENTS READY MIXED CONCRETE PRODUCER MEMBERS ASSOCIATE MEMBERS AFFILIATE MEMBERS **ENGINEERING/TESTING LABS** CONTRACTOR MEMBERS

### PRESIDENT'S MESSAGE



**Tim Costo**2019 TCA President

Let me assure
our entire
membership
that your Board
is committed
to being good
stewards as
your association
relocates to
construct a new
home for TCA.

### PRIVILEGE BRINGS REPONSIBILITY

hat an exciting time for your Tennessee Concrete Association! And what a privilege for me and the rest of your TCA Board of Directors to be leading our association as we look toward a dynamic future.

We recognize that privilege brings responsibility, and we take that responsibility very seriously. Our recent Board meeting in Destin had 100 percent attendance and 100 percent participation. It was a time of celebration to be sure – we were able to look back on the efforts of more than three years of what often seemed an endless process that culminated on June 13 with the successful sale of TCA's Fort Negley campus. Thanks to previous TCA Boards that had the courage and foresight to purchase this property more than a decade ago, TCA was able to capture the tangible benefit of Nashville's dramatic growth through the sale of our property.

And thanks to the work and planning of our current Board, we already had a new location under contract and were able to close on that transaction the following week (June 19). Our new home is located about a mile east of I-24 at 12872 Old Hickory Boulevard in the Cane Ridge/Antioch community. The new location puts us in closer proximity to the CIM program at MTSU, and right next door to Cane Ridge High School and their concrete technology concentration for high school students. With 4.98 acres we have room to grow and expanded opportunities to show off all the cool things that concrete can accomplish.

Let me assure our entire membership that your Board is committed to being good stewards as your association relocates and as we construct a new home for TCA. The Board has created a Building Committee to oversee this process and they will be working closely with our Executive Director (Alan Sparkman) throughout the planning, design and construction process. All of our work is at the very early stage as I write this, but look for more information and updates as we move forward with the creation of new home for our Tennessee concrete industry.

-Tim Costo



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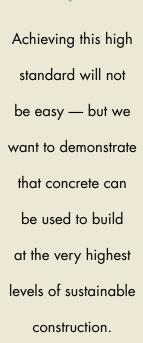
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Alan Sparkman
Executive Director

What if every
single act of
design and
construction
made the world
a better place?



# A BETTER PLACE

elcome to the Summer issue of *Tennessee Concrete* magazine. This issue contains our printed membership directory for 2019 so it's a great issue to keep handy throughout the year as you are looking for nearly anything related to concrete construction in Tennessee. You can also head to our website (www.tnconcrete. org) to access our searchable online directory that is always up-to-date with all of TCA's member organizations, plus lots of other great and interesting information.

Our cover art depicts TCA's new home base (see President Costo's column for more info) and represents a very early schematic design concept of what we will eventually build on the site. This picture will come into sharper focus over the next few months, and we hope to move into actual construction on the site early in 2020.

While we don't yet know exactly what size or shape our new building(s) will be, we do know that whatever we build will showcase concrete's many advantages as the world's best building material. We used concrete to create a unique and remarkable environment at our current location in Nashville over the past decade and the move to a new location gives us an even bigger opportunity to demonstrate what concrete can do.

We will be working to qualify our new campus as a Living Building under the International Living Building Institute's Living Building Challenge (LBC) — you can find more information about the LBC here: https://living-future.org/lbc/. The basic premise of the LBC revolves around this question: What if every single act of design and construction made the world a better place?

Achieving this high standard will not be easy — but we want to demonstrate that concrete can be used to build at the very highest levels of sustainable construction. This quest to use concrete to make our world a better place hits every pillar of TCA's mission statement: Learn, Expand, Accelerate, Demonstrate. Our team will be learning what is needed to meet the rigorous standards imposed by the LBC and we will be sharing what we learn with the rest of the concrete industry, not just in Tennessee but across the US. What we learn will help us expand concrete's presence across the entire sustainable construction market while lowering our industry's environmental impacts. TCA's project will serve as a learning laboratory so that what we learn can help accelerate adoption of concrete building methods in larger projects and allow our industry to contribute in a meaningful way to accelerated adoption of structures that are resilient, efficient, economical and attractive. Finally, in a very tangible, touchable, practical way we will demonstrate our learning by creating a campus that turns the "What if" question posed by the LBC into a "Here's How It's Done."

TCA's current campus demonstrates what a powerful statement our members can make when they work together, and we intend to apply this learning to the development of our new home. If you or your organization would like to partner with TCA as we create our new showcase I encourage you to reach out and get your ideas on the table. Reach me at: asparkman@tnconcrete.org.

Let's go make the world a better place!

-Alan Sparkman

# Going Past TDOT Specifications to Lower Concrete Permeability

### Part 3: Life in the Fast Lane

### **SERIES OVERVIEW**

This four-part series of papers report the findings of an ongoing investigation into Tennessee Department of Transportation (TDOT) Class D concrete specifications (1) to increase surface resistivity (SR). The investigation explores both exceeding limitations on currently approved TDOT supplementary cementing materials (SCMs) and using SCMs not currently approved by TDOT. All concrete mixtures used in the investigation met TDOT's Class D concrete plastic and hardened property requirements (1). Further, all concrete mixtures used in the investigation were constrained to meet the following criteria:

- Water-cementing materials-ratio (w/cm) = 0.37
- Design air content of 7%
- Total cementing materials = 620-lbs/CY
- · Same brand and type of Portland cement
- Same source and size of coarse aggregate
- Same source of fine aggregate

- Fine aggregate as a percentage of total aggregate by volume (FA/TA) of approximately 38%
- Same three TDOT-approved chemical admixtures

These additional constraints should facilitate easier comparison of the concrete mixtures used. It is important to note that the w/cm = 0.37 and FA/TA  $\sim 38\%$  are not considered optimal, but rather that these values met TDOT Class D concrete specifications and have worked well for the authors. The authors hope mixture designers and concrete professionals find the information useful.

In Part 3, some mixtures that have a good chance of reaching the SR "Very Low" category in 7 days are examined. The final article in the series is titled "New Kid in Town" and will examine ground pumice as an SCM.

### TABLE 1. CURING TIME REQUIRED FOR SOME MIXTURES TO REACH SURFACE RESISTIVITY CHLORIDE PERMEABILITY CATEGORIES

CURING DAYS	MODERATE (SR≧12) (2000≦RCP≦4000)	LOW (SR≧21) (1000≦RCP≦2000)	VERY LOW (SR≥37) (100≤RCP≤1000)	
7	100PC (Smith) 35SL (Current) 40-55SL (Current) 35SL/15F (Smith)) 30SL/20F (Smith) 35SL25F(Scott) 3.5MK20F (Eagan	60 or 65SL (Current)		
14	5SF25C (Eagan)	35SL (Current) 40-55SL (Current) 35SL/15F (Smith) 30SL/20F (Smith) 35SL25F (Scott) 3.5MK20F (Eagan) 5MK25C (Eagan)	60 or 65SL (Current)	
21	-	3.5SF20F (Eagan) 5SF25C (Eagan)	55SL (Current)	
28	20 or 25F (Current) 50C (Eagan) 25C (Smith) 30 or 35F (Current)	-	50SL (Current) 35SL25F (Scott)	
42	-	30 or 35F (Current)	45SL (Current) 5SF25C (Eagan) 5MK25C (Eagan) 30SL/20F (Smith)	
56	-	50C (Eagan)	40SL (Current) 5MK25C (TC W 13/14) 3.5MK20F(TC Fall 2013) 5SF25C (TC W 13/14) 3.5SF20F (TC Fall 2013) 3MK35F (TC W13/14)	

# Going Past TDOT Specifications to Lower Concrete Permability

### Part 3: Life in the Fast Lane

### INTRODUCTION

The Need for Speed

Table 1 shows curing time required to reach various SR chloride permeability categories for several mixtures. Mixtures highlighted in yellow met TDOT Class D concrete specifications (1). Words or phrases in parenthesis following the mixtures indicate the various projects analyzed. Projects entitled Current indicate the four part "Going Past TDOT Specifications to Lower SR" study. Names indicate the work of former master's students: Caleb Smith (2), Cory Scott (3) and Blakeslee Eagan (4). TC indicates a past issue of Tennessee Concrete (5, 6). The red fill in Table 1 shows the obvious gap in current mixtures that the authors are attempting to address. TDOT 604.23 require bridge decks to be cured for at least seven days (1). The authors believe it would be ideal to reach the SR "Very Low" category in the TDOT required curing time. The authors believe this to be important since any additional curing is dependent on coating integrity or favorable weather conditions. Eagan (4) provided initial findings investigating this topic.

### MATERIALS AND PROCEDURE

The materials shown in column 1 of Table 2 are TDOT-approved with the exception of metakaolin. The proportions of the six mixtures used in the study (see Table 2) were determined by trial batching. All six final mixtures met TDOT Class D concrete plastic and hardened property requirements. Table 3 shows TDOT requirements for minimum cementing materials, w/cm ratio, FA/TA, and allowable SCM replacement percentages. All mixtures met Table 3 criteria except for the maximum SCM replacement percentage. Six batches of each mixture were produced and tested as per Table 4.

### A Fortunate Near Miss

The authors were attempting to develop "Fast Lane" mixtures that would reach the SR "Very Low" chloride permeability category in 7 days or less. However, Table 1 also shows that there are no current TTU ternary mixtures that reach the "Low" category in 7 days or the "Very Low" category in 14 days. Therefore, even though early indications were that the 45% slag 3% metakaolin mixture would not be a "Fast Lane" mixture, six larger batches were made and tests were conducted out to 14 days.

### **RESULTS AND DATA QUALITY**

Tables 5 and 6 show 7-day compressive strength and 7-day absorption results, respectively. SR results for 3, 5, and 7 days are shown in Table 7. In addition, 10 and 14-day SR results are shown for the 45% slag, 3% metakaolin mixture in Table 7. The acceptable range of hardened properties was determined by obtaining the standard deviation or coefficient of variation from the appropriate test method and multiplying by an ASTM C 670 factor for the number of test results (10). The multi-laboratory precision was used for 4×8-inch cylinders since AASHTO T 22 states that preparation of cylinders by different operators would probably increase the variation above multi-laboratory precision criteria (7). All hardened property test results met the acceptable precision criteria. Unfortunately, no precision criteria are available for hardened concrete absorption after boiling.

### **ANALYSIS OF RESULTS**

Rate of Increase of SR Results

The curing time required to reach various SR chloride permeability categories are shown in Table 8 for mixtures from parts 1, 2, and 3. "Fast Lane" and "Near Fast Lane" mixtures are highlighted in green and light blue, respectively. Mixtures meeting current TDOT 604.03 Class D requirements for maximum SCM substitution are highlighted in yellow.

Figure 1 shows the development of SR of "Fast Lane" mixtures. A "Fast Lane" mixture is defined as a mixture that reaches the SR "Moderate," "Low," and "Very Low" SR chloride permeability categories by 3, 5, and 7 days, respectively. A ternary mixture (35% Slag / 15% Class F fly ash) and a mixture containing no SCMs meeting TDOT 604.03 Class D requirements are shown for speed references in Figure 1.

The development of SR of the "Near Fast Lane" mixture is shown in Figure 2. A "Near Fast Lane" mixture is defined as a mixture that reaches the SR "Moderate," "Low," and "Very Low" SR chloride permeability categories by 5, 7, and 14 days, respectively. A ternary mixture (35% Slag / 15% Class F fly ash), a 25% Class F fly ash mixture and a mixture containing no SCMs all meeting TDOT 604.03 Class D requirements are shown for speed references in Figure 2. Table 8 suggests that 60 and 65% Grade 120 Slag mixtures (from Part 2) may qualify as "Near Fast Lane" mixtures. Unfortunately, 5-day results are not available for these mixtures.

**TABLE 2. MIXTURES USED** 

COMPONENT	60SL/5MK	55SL/5MK	55SL/4MK	60SL/3MK	45SL/3MK	70SL
Type I PC, (lbs/CY)	217	248	254.2	229.4	322.4	186
Grade 120 Slag, (lbs./CY)	372	341	341	372	279	434
Metakaolin, (lbs/CY)	31	31	24.8	18.6	18.6	0
No. 57 Stone, (SSD lbs/CY)	1862	1863	1864	1863	1865	1863
River Sand, (SSD lbs/CY)	1123	1123	1125	1123	1125	1125
Water, (lbs/CY)	229.5	229.5	229.5	229.5	229.5	229.5
Design Percent Air, (%)	7	7	7	7	7	7
Air Entrainer, (oz/cwt)	2.01	2.01	2.46	2.00	2.30	2.14
Mid-Range Water Reducer, (oz/cwt)	5.0	5.0	5.0	5.0	5.0	5.0
High-Range Water Reducer, (oz/cwt)	4.24	4.24	3.13	3.13	4.85	2.23

### TABLE 3. COMPARISON OF MIXTURES USED WITH TDOT CLASS D PCC REQUIREMENTS

QUANTITY/RATIO/PERCENTAGE	TDOT 604.03 CLASS D PCC REQUIREMENT	60SL/5MK	55SL/5MK	55SL/4MK	60SL/3MK	45SL/3MK	70SL
Cementing Materials Content (lbs/CY)	620 minimum	620	620	620	620	620	620
W/CM Ratio	0.40 maximum	0.37	0.37	0.37	0.37	0.37	0.37
Percent Fine Aggregate by Total Aggregate Volume	44 maximum	38	38	38	38	38	38
Percent Grade 120 Slag Substitution (by Weight) for PC	35 maximum	60	55	55	60	45	70
Percent Metakaolin Substitution (by Weight) for PC	Not Allowed	5	5	4	3	3	0

### TABLE 4. TESTING PROTOCOL USED TO EVALUATE EACH MIXTURE

TEST METHOD	FREQUENCY	SPECIMENS
Compressive Strength, AASHTO T22 (7)	3 @ 7 days	4 × 8 cyinders
Surface Resistivity, AASHTO T 95-11 (8)	3 @ 3, 5, and 7 days	7-day compressive strength 4 x 8 cylinders
Hardened Concrete Absorption, ASTM C642 (9)	3 @ 7 days	3 x 6 cylinders

### TABLE 5. 56-DAY MEAN SURFACE RESISTIVITY RESULTS FOR PC AND FLY ASH MIXTURES

MIXTURE	ВАТСН 1	ВАТСН 2	ватсн з	ВАТСН 4	ватсн 5	ватсн 6	MEAN	RANGE	ALLOWABLE RANGE
60SL/5MK	6610	6560	6690	6670	6060	6370	6493	630	831
55SL/5MK	6440	6150	6480	6000	6270	6420	6293	480	806
55SL/4MK	6060	6030	5770	6290	6330	6200	6113	560	783
60SL/3MK	5920	6220	6280	5940	6010	5810	6030	470	772
45SL/3MK	5880	6230	6300	6360	6390	6130	6215	510	796
70SL	5320	5390	5480	5440	5310	5330	5378	170	688

# Going Past TDOT Specifications to Lower Concrete Permability

### Part 3: Life in the Fast Lane

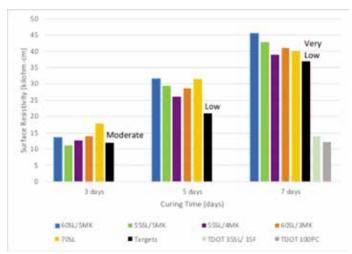


Figure 1: Surface Resistivity Development of Fast Lane Mixtures

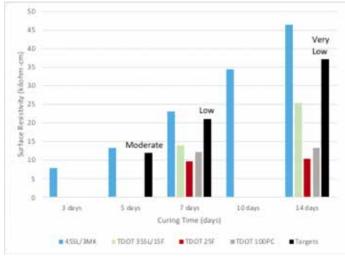


Figure 2: Surface Resistivity Development of the Near Fast Lane Mixture

Table 9 shows an update of the 7 and 14-day rows of Table 1. "Fast Lane" and "Near Fast Lane" mixtures are included in Table 9. "Fast Lane" and "Near Fast Lane" mixtures are highlighted in green and light blue, respectively. Mixtures meeting current TDOT 604.03 Class D requirements for maximum SCM substitution are highlighted in yellow. This update means there is a now a binary and ternary mixture choice for the 7 and 14-day "Low" and "Very Low" SR chloride permeability categories.

### Compressive Strength Analysis

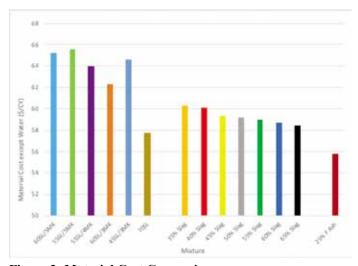
The 7-day compressive strength results shown in Table 5 all exceed the 28-day TDOT Class D specification requirement by at least 1300-psi. The results for the six mixtures in the study appear to have no discernable trend on compressive strength as percent slag substitution increases.

### Absorption Analysis

The hardened concrete absorption after boiling results shown in Table 6 are acceptable but not exceptional when compared to high performance concrete results of less than 5.0% (11). The results for the all six mixtures in the study range from 5.60 to 6.04% and appear to have no discernable trend on the absorption after boiling as percent slag substitution increases.

### Material Cost Analysis

Table 10 (see page 28) shows material cost assumptions for concrete materials except water. Calculations using Table 2 mixture proportions and Table 10 cost assumptions were used to generate Figure 3. Slag mixture costs from Part 2 and 25% Class F fly ash mixture costs from Part 1 of the study are shown in Figure 3 for comparison. The ternary "Fast Lane" mixtures all have a higher cost than the Grade 120 Slag mixtures from Part 2. Using the TDOT-approved 25% Class F fly ash mixture from Part 1 as a standard for reference, "Fast Lane" and "Near Fast Lane" mixtures ranged from 3.5 to 17.7% higher in cost. Therefore, material cost would not be a major factor in mixture choice.



**Figure 3: Material Cost Comparisons** 

TABLE 6. 7-DAY ABSORPTION AFTER BOILING RESULTS AND RANGE (%)

MIXTURE	ватсн 1	ВАТСН 2	ватсн з	ВАТСН 4	ВАТСН 5	ватсн 6	MEAN	RANGE
60SL/5MK	5.48	5.78	5.76	5.70	5.92	5.55	5.70	0.44
55SL/5MK	5.63	5.39	5.81	5.52	5.65	5.59	5.60	0.42
55SL/4MK	5.88	6.02	5.96	6.22	5.95	6.23	6.04	0.35
60SL/3MK	5.78	5.79	5.85	5.74	5.70	5.69	5.76	0.16
45SL/3MK*	5.66	5.56	5.71	5.42	5.65	5.61	5.60	0.29
70SL	5.98	6.05	5.93	5.98	6.10	6.19	6.04	0.26

<sup>\*7-</sup>day not available, 14-day results shown

TABLE 7. SURFACE RESISTIVITY RESULTS AND DATA QUALITY

MIXTURE	TEST AGE (DAYS)	MEAN RESULT (kΩ-CM)	RANGE OF RESULTS (kΩ-CM)	ALLOWABLE RANGE OF RESULTS (kΩ-CM)
60SL/5MK	3	13.7	1.5	6.9
60SL/5MK	5	31.7	1.7	15.9
60SL/5MK	7	45.5	2.2	22.7
5SL/5MK	3	11.2	1.3	5.6
5SL/5MK	5	29.3	1.2	14.7
5SL/5MK	7	42.8	1.5	21.4
55SL/4MK	3	12.6	0.8	6.3
55SL/4MK	5	26.0	2.0	13.0
55SL/4MK	7	38.9	4.2	19.4
60SL/3MK	3	14.1	0.8	7.1
60SL/3MK	5	28.7	1.8	14.3
60SL/3MK	7	40.9	2.3	20.5
45SL/3MK	3	7.9	0.8	4.0
45SL/3MK	5	13.3	0.7	6.7
45SL/3MK	7	23.1	0.8	11.5
45SL/3MK	10	34.5	1.5	17.2
45SL/3MK	14	46.4	2.3	23.2
70SL	3	1 <i>7</i> .8	2	8.9
70SL	5	31.5	3.6	15.8
70SL	7	40.0	3.6	20.0

# Going Past TDOT Specifications to Lower Concrete Permability

### Part 3: Life in the Fast Lane

Cautionary Statement

Life in the "Fast Lane" can be very exciting. However, caution should be exercised to maintain control over the situation. "Fast Lane" and "Near Fast Lane" mixtures are considerably diverse when compared to current TDOT Class D mixtures. "Fast Lane" and "Near Fast Lane" mixtures should be thoroughly verified in the laboratory prior to use. If the laboratory investigations are deemed acceptable, an experimental field placement should be placed and monitored for further verification.

### CONCLUSIONS

Life in the fast lane (low permeability) is possible. Four ternary and one binary concrete mixture were developed that achieved "Moderate," "Low," and "Very Low" SR permeability categories at 3, 5 and 7 days, respectively. The mixtures developed could reach the SR "Very Low" permeability category within the 7-day minimum curing period required by TDOT 604.23 specifications. Doing so, these mixtures would not be dependent on coating integrity or favorable weather for additional curing. All of the mixtures met and exceeded TDOT 604.03 Class D plastic and hardened concrete property requirements while exceeding the specification's allowable SCM substitutions.

### **DISCLAIMER**

The opinions expressed herein are those of the authors and not necessarily the opinions of the Tennessee Department of Transportation (TDOT) or the Tennessee Concrete Association (TCA).

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In addition, the authors would like to thank Mark Davis and Perry Melton for their patience and skill in fabrication, maintenance, and repair of the equipment.

Continued on page 28▶

TABLE 8. COMPARISON OF CURING TIMES REQUIRED TO REACH SURFACE RESISTIVITY CHLORIDE PERMEABILITY CATEGORIES FOR CURRENT STUDY MIXTURES

MIXTURE	MODERATE (SR ≥ 12) (2000 ≤ RCP ≤ 4000)	LOW (SR ≥ 21) (1000 ≤ RCP ≤ 2000)	VERY LOW (SR ≥ 37) (100 ≤ RCP ≤ 1000)
60SL/5MK	3 days	5 days	< 7 days
55SL/5MK	< 5 days	5 days	< 7 days
55SL/4MK	3 days	5 days	7 days
60SL/3MK	3 days	5 days	7 days
45SL/3MK	5 days	7 days	< 14 days
70% Grade 120 Slag	< 3 days	< 7 days	7 days
65% Grade 120 Slag	< 7 days	7 days	14 days
60% Grade 120 Slag	< 7 days	7 days	14 days
55% Grade 120 Slag	7 days	14 days	21 days
50% Grade 120 Slag	7 days	14 days	28 days
45% Grade 120 Slag	7 days	14 days	42 days
40% Grade 120 Slag	7 days	14 days	56 days
35% Grade 120 Slag	7 days	14 days	Did Not Reach
20% Class F Fly Ash	28 days	Did Not Reach	Did Not Reach
25% Class F Fly Ash	28 days	Did Not Reach	Did Not Reach
30% Class F Fly Ash	28 days	42 days	Did Not Reach
35% Class F Fly Ash	28 days	42 days	Did Not Reach

TABLE 9. CURING TIME REQUIRED FOR SOME MIXTURES TO REACH SURFACE RESISTIVITY CHLORIDE PERMEABILITY CATEGORIES

CURING DAYS	MODERATE (SR ≥ 12) (2000 ≤ RCP ≤ 4000)	LOW (SR ≥ 21) (1000 ≤ RCP ≤ 2000)	VERY LOW (SR ≥ 37) (100 ≤ RCP ≤ 1000)
7	100PC (Smith) 35SL (Current) 40-55SL (Current) 35SL/15F (Smith) 30SL/20F (Smith) 35SL25F (Scott) 3.5MK20F (Eagan)	60 or 65SL (Current) 45SL/3MK	60SL/5MK 55SL/5MK 55SL/4MK 60SL/3MK 70SL
14	5SF25C (Eagan)	35SL (Current) 40-55SL (Current) 35SL/15F (Smith) 30SL/20F (Smith) 35SL25F (Scott) 3.5MK20F (Eagan) 5MK25C (Eagan)	60 or 65SL (Current) 45SL/3MK

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# TCA Services & STAFF

The Tennessee Concrete Association (TCA) was founded in 1986 to promote the increased use of ready mixed concrete in Tennessee. Our mission statement is: "The TCA is the unified voice for the concrete industry to improve our image and awareness through advocacy, promotion and education that support our members, our community, and our future." We work to fulfill this mission in all of our activities. We invite you to join us in building a concrete industry we can all be proud of.

Supported primarily by membership dues, the association is governed by a 12 member board of directors elected annually by members. The board includes 8 Ready-mixed Producer members, 3 Associate members and 1 Affiliate member.

# Association **STAFF**



**Alan Sparkman** Executive Director



**Darla Sparkman**Director of Certifications
& Events



**Donna Thompson**Marketing, Online Learning
& Event Manager



**Julia Hudson**Online Education Coordinator

### **Tennessee Concrete Association**

### 2019 TCA PROGRAMS

**Annual Convention** – Brings all members together to celebrate the year's accomplishments and to learn about the latest issues.

**Tennessee Concrete Magazine** – Published 3 times annually with research reports and current industry articles.

**Membership Directory** – Published annually (Summer issue of TNConcrete magazine) with information advertising your company.

**Member Updates** – Thoughout the year (via email), to keep you informed of Association programs, industry activities, and promotional events.

**Concrete Excellence Awards** – Design, Construction and Environmental awards for projects and plants across Tennessee.

**Product Demonstrations & Seminars** – Decorative, Pervious, Insulated Concrete Forms, Whitetopping, Flowable Fill and more ....

### Statewide High School Concrete Essay Contest

### **Trade Show Displays**

**Concrete Career Academy** – Our new online learning system offers prep courses to help concrete professionals prepare for certification courses in flatwork, and more. https://www.pathlms.com/cca

**TCA Website** – www.tnconcrete.org and visit us on Facebook at https://www.facebook.com/tnconcrete/

### **Training and Certification**

- ACI Field Testing Technician, Grade 1
- ACI Flatwork Finisher & Technician
- ACI Decorative Concrete Flatwork
- ACI Adhesive and Anchor Inspector
- ACI Aggregate/Soils Bast Testing Tech 1 & 2
- ACI Concrete Laboratory Testing Technician Grade 1 & 2
- ACI Concrete Construction Special Inspector
- ACI Concrete Strength Testing Technician
- ACI Concrete Transportation Construction Inspector
- ACI Self-Consolidating Concrete Testing Technician
- NRMCA Certified Driver Training
- NRMCA Certified Concrete Production Technologist
- NRMCA Pervious Installer Certification
- NRMCA Certified Concrete Sales Professional
- NRMCA Volumetric Mixer Operator Certification

# Past TCA PRESIDENTS

1986-1987 Reid Brown, PH.D.

Vulcan Materials Chattanooga

### 1988

**Richard Jones, Jr.**Southdown, Inc.
Knoxville

### 1989

**Bob Mayfield** Forcum-Lannom

Dyersburg

### 1990

Craig Kirchoff
Lone Star Industries
Nashville

### 1991 Joe Fowler

American Limestone Co.

### 1992

**Ernie Walker, Sr.**Transit-Mix Concrete
Johnson City

### 1993-1994

**E.H.** (Sonny) **Garrott III**Garrott Bros. Continuous Mix
Galatin

### 1995-1996

Joe Bigford
City Concrete Co.

### 1997-1998

**Carl Storms**Concrete Materials Inc.

### 1998-1999

Joe Fulks Harper Construction Shelbyville

### 1999-2000

Mike Carrier Carrier Concrete Memphis

### 2000-2001

**Walter Law** 

Ready Mix Concrete Maryville

### 2001-2002

Bob Haldrup
Irving Materials, Inc.

### 2002-2003

**John Loven** Loven Ready Mix Greeneville

### 2003-2004

**Steve Herron**Metro Ready Mix

Metro Ready Mix Nashville

### 2004-2005

**Greg Garren**Union Concrete
Maynardville

### 2005-2006

Jim Hughes

Builders Supply Co. Cookeville

### 2006-2007

Rick Odle

Southern Concrete Products Jackson

### 2007-2008

**Dennie Underwood** Blalock Ready Mix Sevierville

### 2008-2009 John Curtis

Irving Materials, Inc. Nashville

### 2009-2010

Phillip Palczer

City Concrete Memphis

### 2010-2011

**Andrea Childress**Childress Concrete Co.
Lewisburg

### 2011-2012

**Steve Smith** 

A&W Ready Mix Concrete Kodak

### 2012-2013

Mike Zagula

Metro Ready Mix Concrete

### 2013-2014

**Derris Johns**Mid-South Concrete

### 2014-2015

**Bate Bond** B.T. Redi-Mix

### 2015-2016

Bobby Crass

C&C Concrete Products

### 2016-2017

**Tonya Alexander** Irving Materials, Inc.

### 2017-2018

Cole Dodds

Southern Concrete Products

# Our Board of **DIRECTORS**

President

### **TIM COSTO**

Sequatchie Concrete

Vice President

### **WESLEY BLALOCK**

Blalock Ready Mix

Secretary/Treasurer

### **DUANE KING**

Screaming Eagle Ready Mix

Ready Mixed Directors

### SAM PITTENGER

Harrison Construction Co.

### **CRIS MABBIT**

Irving Materials

### **SHELLEY PARHAM**

Ready Mix USA

### JEREMY COLE

Volunteer Concrete

### **CHARLES LAY**

Lambcon, Inc.

Associate & Affiliate
Directors Associate

### **CODY EATON**

Cemex

### **BRYAN STREVEL**

Sika

### **ANGIE THURMAN**

Rogers Group

### **CHRIS HUDSON**

Glenn E. Mitchell

### Ready Mixed Concrete Producer Members

### **A&W Ready Mix, LLC**

151 Kyker Ferry Rd Kodak, TN 37764 Primary Contact: Steve Smith Phone: (865) 932-4010 Fax: (865) 365-2734 www.awreadymix.com Products/Services: Ready Mix Concrete, Aggregate Hauling, NRMCA Certified Plant

### **Abernathy Concrete Co., Inc.**

734 South First St. Pulaski, TN 38478 Primary Contact: Bill Abernathy Phone: (931) 363-1527 Fax: (931) 363-1528 *Products/Services:* NRMCA Certified & TDOT Approved Ready Mixed Concrete Plant, Commercial, Industrial, Residential & Decorative Concrete Provider

### **Blalock Ready Mix**

1836 Forge Dual Alley Plant Pigeon Forge, TN 37863 Primary Contact: Wes Blalock Phone: (865) 453-2808 Fax: (865) 365-2734 www.blalockcompanies.com Products/Services: Ready Mix Concrete, Concrete Pumping, RediRock Retaining Wall System, NRMCA Certified Plants & Fleet, NPCA Certified Precast Plant Additional Information: Dennie Underwood, Technical

### **Boyds Creek Plant**

4265 Boyds Creek Hwy Sevierville, TN 37865 Phone: (865) 453-4433 **Kodak Plant** 

Services Mgr.

3340 S. Snyder Rd. Kodak, TN 37876 Phone: (865) 453-4433

### Kyker Ferry Plant

151 Kyker Ferry Rd Kodak, TN 37764 Phone: (865) 453-4433

### Pigeon Forge Dual Alley Plant

1836 Ridge Rd. Pigeon Forge, TN 37863 Phone: (865) 453-4433

### **Seymour Plant**

105 Clear View Dr. Seymour, TN 37865 Phone: (865) 453-4433

### **BP&G Materials**

4650 Hwy 11E Bluff City, TN 37618 Primary Contact: Fred Gibson Phone: (423) 538-8172 Fax: (423) 477-7250 Products/Services: Ready Mix Concrete, Retaining Wall Blocks

### **Bradley Concrete Co.**

PO Box 3022 Cleveland, TN 37320 Primary Contact: Charlie Lay Phone: (877) 541-4542 Fax: (423) 479-4542 www.lambcon.us Products/Services: Ready Mix Concrete Chattanooga, Cleveland, Charleston, Knoxville, Lenoir City, Athens

### **Builders Supply Co.** 50 Scott Ave.

Cookeville, TN 38501 Primary Contact: Clark Simpson Phone: (931) 526-9704 Fax: (931) 528-8510 www.bscblock.com Products/Services: Ready Mix Concrete, Building Materials, Concrete Block Manufacturer, Brick & Lumber

### C & C Concrete Products, Inc.

193 Towe String Rd. Jacksboro, TN 37757 Primary Contact: Bobby Crass Phone: (423) 562-7425 Fax: (423) 562-5499 www.c-cconcrete.com Products/Services: Ready Mix Concrete, ICF's, Block, ACI Certified Personnel, NRMCA Certified Plant, State approved, Fiber, Rebar, Masonry Supplies & Aggregates

### C & C Redi-Mix Inc.

5710 Harriman Hwy Oliver Springs, TN 37840 Primary Contact: Tony Crass Phone: (865) 435-1445 Fax: (865) 435-0551 www.ccreadymix.com Products/Services: Ready Mix Concrete Services Additional Information: LaFollette Phone: (423) 562-7425

### **Chandler Concrete Co. Inc**

PO Box 131 Burlington, NC 27216 Primary Contact: Ted Chandler Phone: (336) 226-1181 Fax: (336) 226-2969 www.chandlerconcrete.com Products/Services: Ready Mix Concrete Services, Block, Hardscape & Masonry Products, **Building Supply Products** Additional Information:

805 State Farm Rd Ste. 203 Boone, NC 28607 Phone: (828) 264-8694

### **Cumberland Supply Co. Inc.**

PO Box 216 Carthage, TN 37030 Primary Contact: Phillip Hudson, Jr. Phone: (615) 735-1786 Fax: (615) 735-1475 www.cumberlandsupplyco.com Products/Services: Ready Mix Concrete, TDOT Certified, Brick, Block, Lumber, Hardware, Masonry & Millwork

### Dixie Ready-Mix Concrete Co., Inc.

1414 Old Jacksboro Hwy La Follette, TN 37766 Primary Contact: Ray Henson Phone: (423) 562-2277 Fax: (423) 562-0424 Products/Services: Ready-Mix Concrete, Wire Mesh-Rebar, Septic Tanks, Wall Blocks, Masonry Sand

### Garrott Bros Continuous Mix, Inc.

PO Box 419 Gallatin, TN 37066 Primary Contact: Daniel Bugbee Phone: (615) 452-2385 Fax: (615) 452-8952 www.garrottbros.com Product/Services: Ready Mix Concrete Services

### **Harrison Construction Co.**

4817 Rutledge Pike Knoxville, TN 37914 Primary Contact: Greg Phone: (865) 934-4621 Fax: (865) 546-9744 www.harrisoncc.com Product/Services: Ready Mix Services and Aggregate Sales Additional Information: Dandridge. 1070 Epco Dr. Dandridge, TN 37725 Morristown 1527 W. 1st N. St. Morristown, TN 37814

### Irving Materials Inc. 2001 Antioch Pike

Nashville, TN 37013 Primary Contact: Tonya Alexander Phone: (615) 884-4935 Fax: (615) 338-5171 www.irvmat.com Products/Services: Ready Mixed Concrete, Related Products, Aggregate, Sand & Pervious Concrete Additional Information: Clarksville

261 Needmore Rd Clarksville, TN 37042 Phone: (931) 552-6026

### Columbia

4616 Hardison Mill Rd Columbia, TN 38401 Phone: (931) 540-8248

### Cookeville

2800 Dacco Quary Rd Cookeville, TN 38506 Phone: (931) 526-6107

### Crossville

252 Maryette Ave. Crossville, TN 38555 Phone: (931) 484-5588

### Ready Mixed Concrete Producer Members

### Dickson

1550 Old Columbia Rd Dickson, TN 37055 *Phone:* (615) 740-7001

**Dover** 

646 Highway 79 Dover, TN 37058 *Phone:* (931) 232-7001

<u>Fayetteville</u>

8 Cessna Road Fayetteville, TN 37334 *Phone:* (931) 438-7337

<u>Franklin</u>

515 Downs Blvd. Franklin, TN 37064 *Phone:* (615) 224-9000

Goodlettsville

109 Long Dr.

Goodlettsville, TN 37072 *Phone:* (615) 219-0966

**Jamestown** 

315 Alf Threet Rd Jamestown, TN 38556 *Phone:* (931) 879-5098

Lawrenceburg

2112 Helton Dr. Lawrenceburg, TN 38464 *Phone*: (931) 762-6409

Lebanon

400 S. College St. Lebanon, TN 37087 *Phone:* (615) 444-0454

**Livingston** 

220 School Mtn. Rd Livingston, TN 38570 *Phone:* (931) 823-5060

Manchester

213 E. Coffee St. Manchester, TN 37355 *Phone*: (931) 723-8747

**Morrison** 

5445 Manchester Hwy Morrison, TN 37357 *Phone:* (931) 815-1070

Mt. Juliet

445 Industrial Dr. Mt. Juliet, TN 37122 *Phone:* (615) 758-5687

<u>Murfreesboro</u>

5024 Old Nashville Hwy Murfreesboro, TN 37129 *Phone*: (615) 907-0020

**Nashville** 

1433 Cowan St. Nashville, TN 37207 *Phone:* (615) 256-6821

Nashville

6616 Robertson Rd Nashville, TN 37209 *Phone:* (615) 356-9301 **Nashville** 

151 Bush Rd Nashville, TN 37217 *Phone:* (615) 367-2918 **Smithville** 

805 S. College St. Smithville, TN 37166 *Phone:* (615) 597-4149

<u>Sparta</u>

171 imix Rd Sparta, TN 38583 *Phone:* (931) 836-2576

**Spring Hill** 

758 Beechcroft Rd Spring Hill, TN 37174 *Phone*: (931) 486-9072

**Springfield** 

4277 US-431 Springfield, TN 37172 *Phone:* (615) 219-0966

**Tullahoma** 

519 Vollney St Tullahoma, TN 38388 *Phone:* (931) 455-5432

Winchester

612 David Crockett Hwy Winchester, TN 37398 *Phone*: (931) 967-1738

Lambcon Inc.

PO Box 5148 Cleveland, TN 37320 Primary Contact: Charlie Lay Phone: (423) 593-8458 Email: clay@lambcon.us www.lambcon.us Products/Services: Ready Mix Concrete - Chattanooga, Athens, Cleveland, Knoxville, Lenior City

**Memphis Ready Mix** 

Mississippi Area

1029 John A. Denie Rd.
Memphis, TN 38134
Primary Contact: Jason
Johnson
Phone: (901) 386-4499
Jason.johnson@buzziunicemusa.com
www.buzziunicemusa.com
Products/Services: Ready
Mixed Concrete & Related
Concrete Products Serving the
Greater Memphis & Northern

Mid South Concrete Inc.

1750 Braly Lane
Pulaski, TN 38478
Primary Contact: Derris Johns
Phone: (931) 363-0690
Fax: (931) 363-5326
www.midsouthconcrete.com
Products/Services: Custom
Design Ready Mix Concrete,
Concrete Related Accessories,
Materials, Aggregates, &
Culverts
Additional Information:

Leoma

2408 Hwy 43 Leoma, TN 38468 Phone: (931) 363-0690

<u>Pulaski</u>

1750 Braly Lane Pulaski, TN 38478 *Phone:* (931) 363-0690

Mid-State Mobile Concrete, Inc.

3636 Central Pike Hermitage, TN 37076 Primary Contact: Matt Weathers Phone: (615) 574-0061 Fax: (615) 885-3640 www.midstatemobileconcrete.com

Products/Services: Mobile Ready Mixed Concrete Services & Concrete Pumping Services, Pervious Concrete, Concrete Finishing, Volumetric Concrete

Trucks

Mid-Way Materials, Inc.

128 Natchez Trace Rd.
Camden, TN 38320
Primary Contact: Larry
Dobson, Jr.
Phone: (731) 584-6991
Fax: (731) 584-2523
Products/Services: Ready
Mixed Concrete, Blocks and
Masonry Supplies, Decorative
Concrete Supplies & Assorted
Brick
Additional Information:

McKenzie

24 S. Oak St. McKenzie, TN 38201 *Phone:* (731) 352-3850 Mobile Materials Nashville, LLC

1650 54th Ave. N Nashville, TN 37209 *Primary Contact:* Scott D Eller

Phone: (615) 414-2591 Email: scotteller@ mobilematerialsnashville.com www.mobilematerialsnashville.com

Products/Services: Concrete Ready Mix via Volumetric Trucks. Our trucks mix concrete on site & we only charge for what the customer uses. No more over ordering in order to make sure you have enough.

**Newport Paving & Ready Mix** 

351 Industrial Rd
Newport, TN 37822
Primary Contact: Joe Malone
Phone: (423) 623-8671
Fax: (423) 623-8699
www.blalockcompanies.com
Products/Services: Ready Mix
Concrete, NRMCA Certified
Plant & Fleet

Orgain Ready Mix Concrete Co. Inc.

PO Box 561 Clarksville, TN 37041 Primary Contact: John Manning Phone: (931) 647-1597 Fax: (931) 552-2484

www.orgainreadymix.com

Products/Services: Ready Mix
Concrete Services

Pavement Restorations, Inc.

10162 Stinson St. Milan, TN 38358 Primary Contact: Jon Hargett Phone: (731) 239-2119

Fax: (731) 613-2019 www.gotpotholesnet Products/Services: Concrete & Asphalt Restoration Services Including Volumetric Concrete

Supply

### Ready Mixed Concrete Producer Members

### **Potter South East LLC**

511 E. Monticello Pike
Huntsville, TN 37756
Primary Contact: Dwayne
Potter
Phone: (423) 663-8222
Fax: (423) 663-9574
Products/Services: Heavy
Highway Construction Co. with
Centralized Efforts in Road &
Bridge Construction serving
TDOT Projects in TDOT Region

Additional Information:

### **Pioneer**

170 Royal Lane Pioneer, TN *Phone:* (423) 494-1117

### Ready Mix USA

PO Box 2389
Knoxville, TN 37901
Primary Contact: Joe Fowler
Phone: (865) 573-4501
Fax: (865) 573-3327
www.readymixusa.com
Products/Services: Ready
Mixed Concrete - Sales:
Shelley Parham-Tri-Cities
(423)744-0022, Javier Melendez-Chattanooga (423)595-0954,
Derek Moore-Knoxville
(865)210-0598, Mark Doty-Knoxville (423)327-1395
Additional Information:

### **Bristol**

501 Janie Hammitt Dr. Bristol, VA 24201 *Phone:* (276) 669-3107

### Chattanooga

604 Hudson Road Chattanooga, TN 37405 *Phone:* (423) 892-6444

### Chattanooga

2 Pelican Dr. (River Plant) Chattanooga, TN 37416 *Phone:* (423) 892-6444

### **Dalton**

419 N. Selvidge St. Dalton, GA 30720 *Phone*: (706) 278-6044

### **Gray**

102 Watertank Rd. Gray, TN 37615 *Phone:* (423) 246-7701

### Greeneville

1532 Industrial Rd. Greeneville, TN 37745 *Phone:* (423) 639-2041

### **Kingsport**

1543 S. Wilcox Dr. Kingsport, TN 37660 *Phone:* (423) 246-7701

### **Knoxville**

2200 Neyland Dr. Knoxville, TN 37916 *Phone:* (865) 544-0320

### Knoxville

10509 Lexington Dr. Knoxville, TN 37932 *Phone:* (865) 573-4501

### **Lafayette**

22920 Hwy 193 Lafayette, GA 30728 *Phone:* (706) 278-6044

### **Maynardville**

762 Maynardville Hwy. Maynardville, TN 37807 *Phone:* (423) 587-2050

### Morristown

663 South Sugar Hollow Rd. Morristown, TN 37813 *Phone:* (423) 587-2050

### **New Tazewell**

PO Box 1050 New Tazewell, TN 37824 *Phone:* (865) 573-4501

### Rockford

547 National Dr. Rockford, TN 37853 *Phone*: (865) 573-4501

### River City Concrete, Inc.

9160 Hwy 128 South Savannah, TN 38372 Primary Contact: Wade Williams Phone: (731) 925-0271 Fax: (731) 925-9894 www.rivercity-concrete.com Products/Services: Ready Mix Concrete, Precast Products, Concrete Blocks, Concrete Reinforcing Products, Sand & Gravel Hauling Additional Information:

### Selmer

850 Mulberry Ave. Selmer, TN 38375 *Phone:* (713) 645-7903

### Waynesboro

1041 Lawrenceburg Hwy Waynesboro, TN 38485 *Phone:* (931) 722-3816

### **Screaming Eagle Ready Mix**

490 Barge Point Rd. Clarksville, TN 37042 Primary Contact: Duane King Phone: (931) 553-4101 Fax: (931) 553-5011 www.screamingeaglereadymix.

Products/Services: Concrete Services, Related Supplies, Concrete Tools, Building Materials & Sealers

Additional Information:

### Clarksville

1040 International Blvd. Clarksville, TN 37040 Phone: (931) 553-4101

### Sequatchie Concrete Service

PO Box 129
South Pittsburg, TN 37380
Primary Contact: Tim Costo
Phone: (423) 718-0441
Fax: (423) 837-7479
www.seqconcrete.com
Products/Services: Ready Mix
Concrete Production, Structural
Precast, Concrete Block, Sand,
& Segmented Retaining Walls
Additional Information:

### **Athens**

3106 Lee Hwy. Athens, TN 37303 *Phone:* (423) 774-9049

### Calhoun

4958 Hwy 11 South Calhoun, TN 37309 *Phone:* (423) 641-0815

### Chattanooga

1400 East 37th St. Chattanooga, TN 37407 Phone: (423) 867-6035

### Chattanooga

3954 Cromwell Rd. Chattanooga, TN 37421 *Phone*: (423) 388-4781

### Cleveland

1601 6<sup>th</sup> St. NE Cleveland, TN 37311 *Phone:* (423) 641-1049

### **Dayton**

131 Avant Lane Dayton, TN 37321 *Phone:* (423) 755-9491

### **Dunlap**

Hwy 128 Branch Road Dunlap, TN 37327 *Phone:* (615) 647-6854

### Huntsville

6206 Springfield Rd. Huntsville, TN 35810 *Phone:* (259) 763-7512

### Knoxville

2100 Sutherland Ave. Knoxville, TN 37939 *Phone:* (865) 240-2564

### Knoxville

9529 Diggs Gap Rd. Knoxville, TN 37754 *Phone:* (865) 409-1690

### **South Pittsburg**

210 Ash Ave. South Pittsburg, TN 37380 *Phone:* (423) 299-0252

### Southern Concrete Products, Inc.

PO Box 1256
Jackson, TN 38302
Primary Contact: Rick Odle
Phone: (731) 422-3358
Fax: (731) 427-1604
www.southernconcrete.com
Products/Services: Ready
Mix Concrete, Concrete Fence,
Building Materials, Parking
Bumpers & Septic Tanks,
Pervious

### Additional Information:

### **Bolivar**

18260 Hwy 125 South Bolivar, TN 38008 *Phone:* (731) 422-3358

### **Dversburg**

1705 Tennyson Ave. Dyersburg, TN 38024 *Phone:* (731) 422-3358

### **Henderson**

745 US Hwy 45 S. Henderson, TN 38340 *Phone*: (731) 422-3358

### **Jackson**

860 Westover Rd Jackson, TN 38301 *Phone:* (731) 422-3358

### **Jackson**

86 United Dr. Jackson, TN 38305 *Phone:* (731) 422-3358

### Lexington

266 E. Church St. Lexington, TN 38351 *Phone:* (731) 968-2537

### <u>Milan</u>

2500 Graball St. Milan, TN 38358 *Phone:* (731) 422-3358

### Ready Mixed Concrete Producer Members

### **Paris**

535 Russell St. Paris, TN 38242 *Phone:* (731) 642-6672 <u>Union City</u> 106 Barham Rd

106 Barham Rd. Union City, TN 38261 *Phone:* (731) 885-7060

### **Superior Walls of East TN**

10144 Sparta Hwy
Rock Island, TN 38581
Primary Contact: Stacey
Harvey
Phone: (931) 686-3240
Fax: (931) 686-8001
www.superiorwalls.com
Products/Services: Superior
Walls Precast Concrete
Basement Walls (Design,
Production, Installation, Service/
Warranty) Precast Concrete
Products, NCPA & TDOT
Qualified Plant

### Transit-Mix Concrete Co.

PO Box 1275
Johnson City, TN 37605
Primary Contact: Ernie Walker
Phone: (423) 928-2128
Fax: (423) 926-7867
www.tmix.com
Products/Services: Ready
Mixed Concrete, Stone Slinger
Services, Concrete Building
Products, ICF Distributor,
Retaining Wall Blocks

### **Tri-State Ready Mix**

1634 Ferrell Park Cove Memphis, TN 38116 Primary Contact: Josh Evans Phone: (901) 396-8900 Fax: (901) 396-8879 www.tristatereadymix.com Products/Services: Ready Mix Concrete Producer, Ready Mix Concrete Supplier Additional Information:

### **Cordova**

1323 Rebel Rd. Cordova, TN

Phone: (901) 396-8900

### Twin K Enterprises, LLC

16906 Alberta St.
Oneida, TN 37841
Primary Contact: Kelley
Krahn
Phone: (423) 569-2049
Fax: (423) 569-4084
Products/Services: Ready
Mix Concrete, Septic Tanks,
Aggregate, Precast Products,
Concrete Supplies
Additional Information:

### Harriman

348 Poland Hollow Rd. Harriman, TN *Phone:* (865) 234-7114

### Oneida

16906 Alberta St. Oneida, TN *Phone:* (423) 569-6341

**Wartburg** 

3612 Morgan Co Hwy Wartburg, TN

### VanHooseco Ready Mix

244 Blair Bend Dr.
Loudon, TN 37774

Primary Contact: Jeff
VanHoose
Phone: (865) 458-3998

Fax: (865) 458-3494

www.vanhooseco.com
Products/Services: Roller
Compacted Concrete, Self
Consolidating Concrete,
Pervious Concrete, Precast Wall
Systems, Structural Precast
Concrete, On Site Certified
Lab, Underground Storm Water
Systems

### **Volunteer Concrete**

PO Box 682423 Franklin, TN 37068 Primary Contact: Jeremy Cole Phone: (931) 364-5900 jcole@volunteerconcrete.com www.volunteerconcrete.com Products/Services: Ready Mix Producer, Concrete Pumping, Stone Hauling, NRMCA Certified

### Lewisburg

750 HWwy 99 Lewisburg, TN *Phone:* (931) 364-5900

Additional Information:

### **West TN Ready Mix**

380 Pierce Rd. Oakland, TN 38060

Primary Contact: Herron Odle

Phone: (901) 466-3030 Fax: (901) 466-3090

Products/Services: Ready Mix

Concrete Services

# Sign up for the TCA Member Update Today!

receiving the Member Update each week!

So much of what TCA does throughout the year does NOT come in one of these mailers. From classes to information about special

Email Donna Thompson at donna@tnconcrete.org to get started

events and opportunities, if you aren't signed up for our Member Update, you aren't getting the whole picture of what TCA can offer you!

Help us today make sure YOU are getting all the news by emailing

Donna Thompson at <a href="mailto:donna@tnconcrete.org">donna@tnconcrete.org</a> to get started receiving the Member Update each week. And think about signing up your employees as well! All we need is their name and email address.

### Associate Members

### **ADMIXTURE**

### **BASF Admixtures**

485 Broadberry Ave.
Oak Ridge, TN 37830
Primary Contact: Jason Ford
Phone: (423) 609-0235
jason.a.ford@basf.com
www.basf-admixtures.com
Products/Services: Glenium
Series of Admixtures, Green
Sense Concrete, MasterFiber,
x-seed Accelerator, MasterLife
300D Waterproofing
Additional Information:
Denny Lind (615) 390-4899
Drag Yarbro (901) 484-9190
Rickey Swancey (205) 966-3115

### CHRYSO, Inc.

1314 Rhonda Dr. Christiana, TN 37037 Primary Contact: Drew Carmichael Phone: (615) 631-5323 drew.carmichael@chrysoinc. com www.chrysoinc.com Products/Services: Admixture Supplier

### EdenCrete Industries Inc.

7072 Parkbrook Lane Cordova, TN 38018 Primary Contact: Brent Sanders Phone: (303) 468-1705 www.edencrete.com Products/Services: Carbon Nanotube Enriched Liquid Admixture Additional Information: Brent Sanders Southern Region Sales Rep (470)316-8114

### **Euclid Chemical Company**

19218 Redwood Rd Cleveland, OH 44110 Primary Contact: Kyle Norwood Phone: (256) 497-4913 knorwood@euclidchemical.com www.euclidchemical.com Products/Services: We provide concrete products such as fibers, sealers, admixtures & integral colors for Decorative Concrete. Additional Information: Steven Bell-Technical Sales Rep.(770) 778-4298, Ron Shirley–Technial Sales Rep. (901) 355-8306

### **GCP Applied Technologies**

62 Whittemore Ave. Cambridge, MA 02140 Primary Contact: Jeff Slaughter Phone: (314) 303-4880 jeff.slaughter@gcpat.com www.gcp.com Products/Services: Full Line of Chemical Admixtures, Color & Fiber Products for Precast, Masonry & Ready Mixed Concrete. Verified technology for in transit concrete management Additional Information: Zack Swanson-Technical Sales (410) 794-6973 zack.swanson@ gcpat.com Dan Meine-Director of Salesdaniel.j.meine@gcpat.com

### Sika Corporation

1930 Sarasota Business Pkwy
Conyers, GA 30013
Primary Contact: Jason
Zelinski
Phone: (864) 909-0869
Zelinski.jason@us.sika.com
www.usa.sika.com
Products/Services: Admixture
Products & Applications
Additional Information:
Bryan Strevel (615) 828-7332
strevel.bryan@us.sika.com

### AGGREGATE

### Pine Bluff Materials Co.

1030 Visco Drive
Nashville, TN 37210
Primary Contact: Mike
Bohleber
Phone: (615) 254-1956
mike.bohleber@pbmat.com
www.pbmat.com
Products/Services:
Specification Sand, Gravel &
Stone

### Rogers Group Inc.

421 Great Circle Rd.
Nashville, TN 37202
Primary Contact: Granville
Grant
Phone: (615) 613-1115
granville.grant@rogersgroupinc.com
www.rogersgroupinc.com
Products/Services: Crushes
Stone and Natural Sand &
Construction Services

### **Vulcan Materials Co.**

115 East Park Dr. Ste 100
Brentwood, TN 37027
Primary Contact: Jon Badgett
Phone: (615) 361-8550
badgettj@vmcmail.com
www.vulcanmaterials.com
Products/Services: Crushed
Stone & Sand
Additional Information:
Rebekah Bomar -bomarr@
vmcmail.com

### CEMENT

### Buzzi Unicem USA, Inc.

Primary Contact: Dan Rinke Phone: (901) 409-3775 dan.rinke@buzziunicemusa.com www.buzziunicemusa.com Products/Services: Portland and Masonry Cement Additional Information: Ric Sutter, Sr.VP Sales Dan Rinke, Regional VP Sales (901)409-3775 Dwayne Stone, Market Mgr. (Memphis)(270)210-5217 Carl Kurzrock, Market Mgr. (Nashville)(615)351-6145 Hunter Wallace, Market Mgr. Chatt. & Knoxville (423)645-Ryan Parker, Technical Services Memphis & Nashville (615)979-Matthew Wilbanks, Technical Services Chatt & Knoxville (901)413-9545

### Cemex

PO Box 100813

Birmingham, AL 35210
Primary Contact: Lynn Rasco
Phone: (205) 967-5211
www.cemexusa.com
Products/Services: Portland
Cement
Additional Information:
Knoxville Plant Sales Mgr.
Mickey Bradley (865)267-7672
glenm.bradley@cemex.com
Nashville Terminal Sales Mgr.
Cody Eaton (615) 478-7594
cody.eaton@cemex.com

### **Continental Cement Co.**

16401 Swingley Ridge Rd. Suite Chesterfield, MO 63017 Primary Contact: Stewart Parker Phone: (636) 532-7440 stewart.parker@ continentalcement.com www.continentalcement.com Products/Services: Cement Manufacturer Additional Information: Mike Gordon, VP Sales & Marketing (800) 625-1144 Kevin Hayes Terminal Mgr. (901) 525-0311, 2549 Channel Ave. Memphis, TN 38106

### LafargeHolcim

810 Crescent Centre Dr. Ste.180 Franklin, TN 37067 Primary Contact: Benoit Cotnoir Phone: (913) 915-7455 benoit.cotnoir@lafargeholcim. www.lafargeholcim.com Products/Services: Portland Cement, Slag, Masonry & Oilwell Cement Additional Information: Tim Langelier Marketing Manager TN (615) 330-1776 David Parker Technical Service Eng.(615) 202-8064 Joey Deroe (870) 215-3420

### **Lehigh Cement Co.**

400 Riverhills Business Park Ste.437 Birmingham, AL 35242 Primary Contact: Phil Detwiler Phone: (205) 969-5803 pdetwiler@lehighcement.com www.lehighhanson.com Products/Services: Cement sales

Additional Information: Tray Breitbarth (770)605-0854 Middle & East TN, Grady Gunn (205) 901-6105 West TN

### National Cement Co. of Alabama

2000 Southbridge Pkwy

Woodstock, GA 30188
Primary Contact: Stephen
Snipes
Phone: (205) 423-2600
ssnipes@natcem.com
www.nationalcement.com
Products/Services: Portland
Cement Type I, Ib, III, Portland
& Masonry Cement Bags
Additional Information:
Scott East Territory Mgr (404)
647-9643 seast@natcem.com

### **FIBER**

### **ADMIXUS**

2923 Boones Creek Road Johnson City, TN 37615 Primary Contact: Bruce Prezzavento Phone: (423) 282-4242 Ext.241 bprezzavento@minifibers.com www.admixus.com Products/Services: ADMIXUS ES, ADMIXUS LS, ADMIXUS AS, ADMIXUS RC & ADMIXUS EZ

### Durafiber, Inc.

714 West Main St. Suite 205 Murfreesboro, TN 37129 Primary Contact: Mike Deaton Phone: (615) 333-9883 durafiber@aol.com www.durafiber.com Products/Services: Ultrafiber 500, Polypropylene Fiber, Steel Fiber, Fritz Pak Products

### FLYASH

### **Boral Resources** 904 Raven Point

Canton, GA 30114

Primary Contact: Darrell
Wilson
Phone: (336) 210-7435
darrell.wilson@boral.com
www.boralamerica.com
Products/Services: Marketer
of Fly Ash, Fly Ash Sales,
Disposal, Bottom Ash Sales,
Bottom Ash Disposal
Additional Information: Greg
Thomas (501)844-6607 West TN

### Charah Solutions, Inc.

12601 Plantside Dr. Lousiville, KY 40299 Primary Contact: Sara Griffin Phone: (502) 245-1353 Ext. 5073 sgriffin@charah.com www.charah.com Products/Services: Charah is a leading provider of Class C&F fly ash to Ready Mix Producers throughout the country via its MultiSource network. Additional Information: Randy Compton-VP Sales (865) 414-1518 Christian Lentz-Sales Gen.Mgr (502) 552-6538

### The SEFA Group

217 Cedar Rd.
Lexington, SC 29073
Primary Contact: Bert Nunn
Phone: (803) 520-9000
bnunn@sefagroup.com
www.sefagroup.com
Products/Services: Class F
Fly Ash, Technical Services &
Engineering
Additional Information:
Mark Casey Technical Sales &
Service (865)806-6950 Clark
Gates Technical Sales & Service
(615) 202-1001

# Sign up for the TCA Member Update Today!

Email Donna Thompson at <a href="mailto:donna@tnconcrete.org">donna@tnconcrete.org</a> to get started receiving the Member Update each week!

So much of what TCA does throughout the year does NOT come in one of these mailers. From classes to information about special events and opportunities, if you aren't signed up for our Member Update, you aren't getting the whole picture of what TCA can offer you!

Help us today make sure YOU are getting all the news by emailing

Donna Thompson at donna@tnconcrete.org to get started receiving the Member Update each week. And think about signing up your employees as well! All we need is their name and email address.



### Waste Mgmt/Fly Ash Direct

5128 Grand Oak Way Brentwood, TN 37027 Primary Contact: Bill Hunt Phone: (615) 419-9151 whunt@wm.com www.flyashdirect.com Products/Services: Dry Bulk Fly Ash, TDOT Approved Class C, Bottom Ash & Gypsum Additional Information: Bill Hunt, Business Development Mgr.

### Affiliate Members

### BATCH PLANTS & EQUIPMENT

### **Command Alkon**

1800 International Park Dr. St.#400
Birmingham, AL 35243
Primary Contact: Ed Rusch
Phone: (800) 624-1872
erusch@commandalkon.com
Products/Services: Batching
Controls, Dispatching and
Accounting Software,
Production/Quality Control
Software and Performance
Management Software

### Southern Concrete Machinery, LLC

PO Box 11098

Murfreesboro, TN 37129

Primary Contact: Chris
Davenport

Phone: (615) 957-4600

christopherdavenport14@gmail.

Products/Services: Con-E-Co Batch Plants, Pearson Hot Water & Chillers For Trans Ph Systems, BFK Reclaimers Plant Parts

### Stephens Mfg Co. Inc.

PO Box 488 Tompkinsville, KY 42167 Primary Contact: Greg High Phone: (270) 487-6774 ghigh@stephensmfg.com Products/Services: Concrete Plants, Dust Collectors, Reclaimers, Material Handling Systems, & Mixers

### **Systems & Controls**

1850 Old Hwy 95
Lenoir City, TN 37771
Primary Contact: Mark
McHenry
Phone: (865) 988-8583
mmchenry@syscontn.com
Products/Services: Stephens
Concrete Plants & Parts, Batch
Computers & Dispatch Systems,
Badger Water Meters, Hydronix
Moisture Probes, Plant Scale
Certifications & Service

### BUSINESS SERVICES

### **SmartDrive Systems**

4790 Eastgate Mall Ste.200 San Diego, CA 92121 Primary Contact: Jeff Zola Phone: (858) 225-5550 jeff.zola@smartdrive.net Products/Services: A Video Based Safety & Transportation Intelligence Program

### **CONCRETE PUMPING**

### **Concrete Pump Partners**

1309 Brown St.
Nashville, TN 37203
Primary Contact: Jon Kemp
Phone: (615) 299-9899
jonkemp@msn.com
www.pumppartners.com
Products/Services: Concrete
Pumping Services

### **Reynolds Concrete Pumping**

720 Beech St.
Bowling Green, KY 42101
Primary Contact: Johnny
Phillips
Phone: (615) 213-2600
jphillips@reynoldscorporation.

Products/Services: Concrete Pumping Services: Boom Pumps, Line Pumps, Placing Booms, Rock Slingers

### CONSTRUCTION EQUIPMENT

### Multivibe, Inc.

3125 N. Friendship Rd. Paducah, KY 42001 Primary Contact: Carl Ellis Phone: (270) 554-2615 carle@multivibe.com Products/Services: Vibratory Screeds (Gas & Electic), Wall Vibrators, Roller Screeds

### **Power Rental & Sales**

3653A Trousdale Dr.
Nashville, TN 37204
Primary Contact: Brent
Cornelius
Phone: (615) 837-1450
bc.powerrental@yahoo.com
Products/Services: Vertical
forms, Masonry Supplies, Power
Tools & Grinders

### **MATERIAL SUPPLIERS**

### **Clemons Concrete Coatings**

505 Cave Rd.
Nashville, TN 37210
Primary Contact: Rich
Sanders
Phone: (615) 872-9099
rich@ccc-usa.com
Products/Services: Sealers,
Retarders, Curing Compounds,
Stains, and Form Release

### Sicalco, Ltd.

522 Chestnut St. Suite GB Hinsdale, IL 60521 Primary Contact: Kevin Casto Phone: (312) 404-9207 fsibr@sicalco.net Products/Services: Markerters of Liquidow(tm) Calcium Chloride

### **Solomon Colors/Brickform**

4050 Color Plant Rd Springfield, IL 62702 Primary Contact: Aaron Thomas Phone: (217) 416-7737 athomas@solomoncolors.com Products/Services: Colors for Concrete Liquid, Dry, & Granular, Decorative Concrete Stains, Stamps, Sealers, Ultrafiber

### **Spray-Lock Concrete Protection** 5959 Shallowford Rd Ste.405

Chattanooga, TN 37421
Primary Contact: Lee
Thrasher
Phone: (470) 865-0809
Ithrasher@spraylock.com
Office: (423) 305-6151
Products/Services: Spray
Lock Concrete Protection
strives to make concrete better
by providing colloidal silica
products that stabilize concrete
PH & completely fill available
pores & capillaries.

### Surface Koatings, Inc.

134 Davis St.

Portland, TN 37148

Primary Contact: Todd
Winters
Phone: (615) 323-9461
todd.surfkoat@gmail.com
Products/Services:
Manufacturer of Concrete
Coatings, Cures & Seals,
Decorative Sealers, Water
Repellents, Epoxies & Urethanes

### **PRECAST**

### Bradley Tank & Pipe, LLC

PO Box 3146 Cleveland, TN 37328 Primary Contact: Eddie Johnson

*Phone*: (423) 479-4482 edjohnson@bradleytankandpipe. com

Products/Services: Redi-Rock Retaining Walls, Sanitary/Storm-Manholes,Utility Structures, Grease Interceptors & Water Quality Structures

### C.R. Barger & Sons, Inc.

PO Box 370
Kingston, TN 37763
Primary Contact: Eric Barger
Phone: (865) 270-8080
eric@bargerandsons.com
Products/Services: Retaining
Wall Blocks, Manholes,
Structures, Box Culverts, TDOT
Certified & NPCA Certified
Plant

### Foley Products Co.

PO Box 2447 Columbus, GA 31902 Primary Contact: Ed Knox Phone: (706) 563-7882 eknox@theconcreteco.com Products/Services: Precast Box & Round Structures, Drainage Products, Speciality Items

### Gate Precast Co.

1 Bluegrass Drive Ashland City, TN 37015 Primary Contact: Jim Pearson Phone: (615) 792-4871 jpearson@gateprecast.com Products/Services: Precast Concrete Systems, Wall Panel, Column Covers & Spandralls

### Jarrett Concrete Products Inc.

2012 Hwy 12 S Ashland City, TN 37015 Primary Contact: Travis Jarrett Phone: (615) 417-6311 travis.jarrett@ jarrettconcreteproducts.com www.jarrettconcreteproducts.com

Products/Services: Precast Concrete Structures

### TRUCKS & EQUIPMENT

### Con-Tech Mfg.,Inc.

67079 170th Ave. Dodge Center, MN 55927 Primary Contact: Dean Bungum

Phone: (507) 206-8998 Office: (507) 374-2239 deanb@ctmmixers.com Products/Services: Manufacturing Concrete Truck

Mixers Sales & Parts

McNeilus Truck

PO Box 367 Villa Rica, GA 30180 Primary Contact: Brad Towler Phone: (770) 459-5151 browler@mcneilusco.com Products/Services: Distributor for Trucks and Mixers, Designed for Production & Safety

### **Terex Advance Mixer**

7727 Freedom Way
Fort Wayne, IN 46898
Primary Contact: Scott Kutz
Phone: (330) 204-1079
scott.kutz@terex.com
Products/Services: Front
Discharge Ready Mix Trucks,
Complete Parts & Field Service
Network



# TCA Foundation Golf Tournament on September 18th, GREYSTONE GOLF COURSE, Dickson, TN 11:30 Lunch 1:00 p.m. Shotgun Start

This event is our primary source of funding for our Concrete Industry Management scholarship program. TCA was one of the first organizations to offer student scholarships to the CIM program – our TCA (then TRMCA) scholarship program actually began in the last century! Since then, we have provided scholarships to 39 different students with the majority of this funding coming from our annual golf event. The tournament is a Scramble format so everyone can enjoy a day on the links and a wonderful lunch in the clubhouse!

Please complete the registration form online and payment process to participate or be a sponsor: <a href="https://form.jotform.com/91994432953166">https://form.jotform.com/91994432953166</a>

Player Options Single Player \$150 Team of Four \$600

### **Sponsorship Opportunities**

Foundation Golf Beverage Cart Sponsor \$400

Foundation Golf Hole Sponsor (Already included in Presenting and Platinum Sponsorships for 2019 and you are encouraged to do a giveaway or contest on your hole and you are welcome to "man" your hole and meet all the players)\$200

### Foundation PAR 3 Sponsor \$300, plus giveaway!

We are requesting a significant (Minimum \$5,000 value) giveaway on each Par 3 for the first Hole-N-One on that hole. TCA can help with providing insurance for cash prizes if desired, or you can do on your own. Can be cash, equipment or other items of value.

Par 3 Sponsors will need to man their holes to oversee the Hole-N-One contest (and meet all the players!) We want a Closest-to-the-Pin giveaway on every Par 3. Prize must be worth at least \$100 and will be given out at the conclusion of the event. If desired, the Par 3 Sponsor may present their prize at the award ceremony. FYI: Insurance for a \$20,000 cash prize will run about \$400.

### Engineers/Testing Labs

### **ACOT Associates Group**

5796 Shelby Oaks Dr Suite 16A Memphis, TN 38134 Primary Contact: Daniel Akinduro Phone: (901) 266-1653 dakinduro@acotassociates.com www.acot.us.com Products/Services: Design, **Build & Engineering Services** 

### **ATC Group Services**

2690 Memorial Dr. Ste.D Murfreesboro, TN 37129 Primary Contact: Tim Thomson Phone: (615) 546-6946 tim.thomson@atcgs.com www.atcgroupservices.com Products/Services: Concrete Acceptance Testing/QA, QC, Soil Mechanics, Geotechnical Investigation, Full Lab for Construction Materials Testing

### **ATC Group Services**

3144 Stage Post Dr. Bartlett, TN 38133 Primary Contact: Dave Schmidt Phone: (901) 259-2362 dave.schmidt@atcgs.com www.atcgroupservices.com Products/Services: Geotechnical & Construction Materials Testing, Monitor Concrete Testing, Fill Placement, Density & Steel Inspection

### **Barge Design Solutions**

615 3rd Ave. South Ste.700 Nashville, TN 37210 Primary Contact: Raymond Canady Phone: (615) 254-1500 raymond.canady@bargedesign. com www.bargedesign.com Products/Services: Architectural & Engineering Services Surveying & Construction Inspection

### BFW Engineering & Testing, Inc.

PO Box 120 Paducah, KY 42002 Primary Contact: Keith Brown Phone: (270) 443-1995 kbrown@bfwengineers.com www.bfwengineers.com Products/Services: Construction Materials Testing, Inspections, Civil, Structural, Transportation & Surveying

### **Building & Earth Sciences, Inc.**

5545 Derby Dr. Birmingham, AL 35210 Primary Contact: Trace Higgins Phone: (205) 836-6300 thiggins@buildingandearth.com www.buildingandearth.com Products/Services: Geotechnical Engineering Services, CMT & Special Inspections

### CDM Smith

1100 Marion Street Ste.300 Knoxville, TN 37921 Primary Contact: Jeff Widner Phone: (865) 963-4300 widnerjm@cdmsmith.com www.cdmsmith.com Products/Services: Consulting **Engineering Firm** 

### **Collier Engineering**

5560 Franklin Pike Circle Brentwood, TN 37027 Primary Contact: Jim Beaudoin Phone: (615) 294-6109 jim.beaudoin@ collierengineering.com www.collierengineering.com Products/Services: Consulting Engineering, Geotechnical Engineering & Materials Inspection

### Construction Materials Lab, Inc.

PO Box 9449 Knoxville, TN 37920 Primary Contact: Scott Fitzgerald Phone: (865) 573-6122 sfitzgerald@cmllabtechs.com www.cmllabtechs.com Products/Services: Geotechnical Drilling & Rock Coring, Construction Materials Testing, Concrete Testing, QA/ QC Fill Placement & Density Testing, AMRL Accredited

### **Earth Science Engineering, LLC**

201 W. Dunbar Cave Rd Clarksville, TN 37040 Primary Contact: Chris Casteel Phone: (931) 645-8008 alice@eseng.us www.eseng.us Products/Services: **Engineering Services** 

### ECS Southeast, LLP

318 Seaboard Lane Franklin, TN 37067 Primary Contact: Mark Luskin Phone: (615) 885-4983 cmarkum@ecslimited.com www.ecslimited.com Products/Services: Engineering Consulting and Testing for Construction Materials, Geotechnical & Environmental, Concrete Coring

### **Engineering & Testing Solutions**

PO Box 6212 Sevierville, TN 37864 Primary Contact: Michael Whaley Phone: (865) 428-4468 awhaley@ets-tn.com www.ets-tn.com Products/Services: Geotechnical & Constructions Materials Testing, Retaining Wall Design, Laboratory testing & drilling

### **GEO Solutions, LLC**

7201 Opportunity Blvd Huntsville, AL 35810 Primary Contact: Matt Barnes Phone: (256) 837-6708 mbarnes@geo-solutions.net www.geo-solutions.net Products/Services: **Engineering Services** 

### **GEOServices, LLC**

2561 Willow Point Way Knoxville, TN 37931 Primary Contact: Josh Eslinger Phone: (865) 539-8242 jrymer@geoservicesllc.com www.geoservicesllc.com Products/Services: Geotechnical, Construction Materials. Natural Resources Engineering

### Geotechnology Inc.

3312 Winbrook Dr. Memphis, TN 38116 Primary Contact: Justin Donovan Phone: (901) 353-1981 jdonovan@geotechnology.com www.geotechnology.com Products/Services: Engineering Services, Construction Materials Testing & Special Inspections

### Geotek Engineering Co.

2909 Elizabeth St. Nashville, TN 37211 Primary Contact: Rami Mishu Phone: (615) 833-3800 cmulloy@geotektn.com www.geotektn.com Products/Services: Geotechnical Engineering and Construction Materials Testing

### Engineers/Testing Labs

### Goodwyn, Mills & Cawood, Inc.

3310 West End Ave.
Nashville, TN 37203
Primary Contact: Kevin Wales
Phone: (615) 333-7200
Kevin.wales@gmcnetwork.com
www.gmcnetwork.com
Products/Services:
Geotechnical, Construction
Materials Testing, Architecture,
Engineering, Environmental,
Transportation

### HDR Inc.

4645 Village Square Dr.
Paducah, KY 42001

Primary Contact: D.Michael
Gragg

Phone: (270) 444-9691
kevin.walker@hdrinc.com
www.hdrinc.com

Products/Services:
Engineering services

### Intertek-PSI Inc.

751 South 5th St.
Nashville, TN 37206
Primary Contact: Ted
Kisselovich
Phone: (615) 244-8990
tony.thomas@psiusa.com
www.psiusa.com
Products/Services: ASHHTO
Certified Laboratory, ARML
(ASTM E329), ACI, ASNT,
CWI

### K.S. Ware & Associates LLC

54 Lindsley Ave.
Nashville, TN 37210
Primary Contact: Julie
Oliphant
Phone: (615) 255-9702
joliphant@kswarellc.com
www.kswarellc.com
Products/Services: Concrete,
Asphalt, and Aggregate Testing

### Patriot Eng & Environmental, Inc.

6150 East 75th St Indianapolis, IN 46250 Primary Contact: J. Trotter Phone: (615) 528-4441 jtrotter@patrioteng.com www.patrioteng.com Products/Services: Construction Materials Testing, Geotechnical Engineering, Environmental, USACE Validated, AASHTO, AMRL, CCRL

### **Professional Engineers, Inc.**

127G Perimeter Park Rd.
Knoxville, TN 37922
Primary Contact: David K.
Berry
Phone: (865) 690-8262
david.berry@proengineersinc.
com
www.geotechnical-engineers.
cmac
Products/Services: Field &
Laboratory Testing of Concrete,

### Ragan-Smith Associates, Inc.

Grout & Mortar

PO Box 60070
Nashville, TN 38206
Primary Contact: Kenny Freer
Phone: (615) 244-8591
kfreer@ragansmith.com
www.ragansmith.com
Products/Services:
Transportation Engineering,
Civil Eng., Surverying,
Landscape Architecture &
Construction Services

### Ross Bryan Associates, Inc.

Nashville, TN 37228

Primary Contact: Michael
Paris

Phone: (615) 329-1300

paris@rossbryan.com

www.rossbryan.com

Products/Services: Structural
Engineering

227 French Landing Dr. Ste.500

### S&ME, Inc.

1413 Topside Road Louisville, TN 37777 Primary Contact: John Pearson Phone: (865) 970-0003 jpearson@smeinc.com www.smeinc.com Products/Services: Concrete Testing, Soil & Rock Testing, Aggregate Testing, Construction Monitoring Services, Geotechnical Engineering

### **Shield Engineering**

300 Forestal Dr. Knoxville, TN 37918 Primary Contact: Ray Tant Phone: (865) 544-5959 Fax: (865) 544-5885 rtant@shieldengineering.com www.shieldengineering.com Products/Services: Engineering Consulting & Materials Testing

### Smith Seckman Reid, Inc.

2995 Sidco Dr.
Nashville, TN 37204
Primary Contact: Steve Lane
Phone: (615) 383-1113
slane@ssr-inc.com
www.ssr-inc.com
Products/Services:
Engineering Services to Private
& Public Entities, Pervious
Certified

### Terracon Consultants, Inc.

5217 Linbar Drive
Nashville, TN 37211
Primary Contact: Nick Fuller
Phone: (615) 333-6444
Nick.fuller@terracon.com
www.terracon.com
Products/Services:
Construction Materials Testing
(ACI, ICC, PTI), Geo-technical
Engineering & Environmental
Consulting Services

### Thompson Engineering, Inc.

Chattanooga, TN 37402

630 Chestnut St.

Primary Contact: Randy
Brown
Phone: (423) 756-7970
rbrown@thompsonengineering.com
www.thompsonengineering.com
Products/Services: Consulting,
Inspection, Geotech, Materials
Testing, Survey & Design

### TTL, Inc.

5010 Linbar Drive Suite 153
Nashville, TN 37211
Primary Contact: Martin
Medley
Phone: (615) 331-7770
mmedley@ttlusa.com
www.ttlinc.com
Products/Services:
Geotechnical Engineering,
Construction and Material
Testing, Environmental Testing,
Civil Design & Surveying

### Volkert Inc.

1428 Chestnut St.
Chattanooga, TN 37402
Primary Contact: Jim Floyd
Phone: (423) 842-3335
jfloyd@volkert.com
www.volkert.com
Products/Services:
Engineering, Surverying and
Construction Engineering and
Inspection (CEI)

### Wood Environmental & Inf.

3800 Ezell Rd.
Nashville, TN 37211
Primary Contact: Lessie
Alderman
Phone: (615) 333-0630
lessie.alderman@woodplc.com
www.woodplc.com
Products/Services:
Engineering Services



### Contractor Members

### **Advantage Const. Services**

1208 Hwy 47 E Dickson, TN 37055 Primary Contact: Trent Smith Phone: (615) 740-8777 trentacs@comcast.net www.advantageconst.net Products/Services: Segmental Retaining Walls- Design Performed In House

### **American Constructors, Inc.**

PO Box 120129 Nashville, TN 37212 Primary Contact: John Madole Phone: (615) 329-0123 johnm@americanconstructors.us www.amconst.com Products/Services: Construction Manager/General Contractor

### **Aubrey Black Construction**

232 Morgan Rd Trenton, GA 30752 Primary Contact: Aubrey Phone: (706) 398-3247 aubrev@abcincrete.com www.abcincrete.com Products/Services: Stamped Concrete, Spray-Deck, Stamped Concrete Overlay, Acid Staining, Increte Systems

### **Baker's Construction Services, Inc.**

PO Box 417 Piney Flats, TN 37686 Primary Contact: Kevin Buck Phone: (423) 538-4400 kb@bakersconstructionservices. com

www.contactbcs.com Products/Services: Site Construction, Utilities, Site Concrete, Curb& Gutter, Site Construction Oversight

### **Baltz & Sons Concrete**

10505 US Hwy 64 Ste.1 Arlington, TN 38002 Primary Contact: Kevin Baltz Phone: (901) 465-4337 kevin@baltzconcrete.com www.baltzconcrete.com Products/Services: Decorative & Stamped Concrete, Pervious Concrete, Patios, Driveways, Pool Decks

### **Beech Construction**

541B Huntley Industrial Dr. Smyrna, TN 37167 Primary Contact: Camden Griffin Phone: (615) 220-5335 camdengriffin@beechconstruction.com www.beech-construction.com Products/Services: General Contracting, Concrete Contracting, Structural Concrete & Pervious Concrete

### **Bell & Associates**

PO Box 363 Brentwood, TN 37024 Primary Contact: Darek Bell Phone: (615) 373-4343 egoodwin@balp.com www.balp.com Products/Services: Tilt-up, General Contracting, Bridges, Parking Garages

### **BHS Concrete, LLC**

860 Vaughn Rd Memphis, TN 38122 Primary Contact: Joe Brannon Phone: (901) 603-9997 josephbrannon@comcast.net www.bhsconcrete.com/ Products/Services: Form & Place Concrete Foundations, Slabs, Flatwork, Walls, Decks & Driveways

### **Black Construction, LLC**

PO Box 4051 Cleveland, TN 37320 Primary Contact: Sherrill Black Phone: (423) 476-7278 sadmb@aol.com www.commercialconcretetn.net/ Products/Services: Industrial & Commercial Concrete, Excavate, Flatwork, TDOT Curbing, & Walls

### **Blount Contractors, Inc.**

3025 Northpark Blvd. Alcoa, TN 37701 Primary Contact: William Hall Phone: (865) 981-9090 wchall@blountcontractors.com

www.blountcontractors.com Products/Services: Full Service Concrete Contractor wchall@blountcontractors.com

### **BurWil Construction Co.**

PO Box 637 Bristol, TN 37621 Primary Contact: Nick Self Phone: (423) 968-4158 nself@burwil.com www.burwil.com Products/Services: Concrete Services

### **Charles Goar Concrete**

1673 Newport Place LaVergne, TN 37086 Primary Contact: Charles Goar Phone: (615) 459-9003 allengoar@gmail.com *Products/Services:* Form carpentry, Pour in Place, Commercial & TDOT Roadwork

### Charles Watkins & Co.

1706 Industrial Loop Rd Pulaski, TN 38478 Primary Contact: Charles Watkins Phone: (931) 309-2039 charleswatkinsandcompany@ gmail.com Products/Services: Retaining Walls, Box Culverts, Span Bridges, Pipe in Walls, ACI Certified Flatwork

### **Charter Construction Inc.**

PO Box 90970 Nashville, TN 37209 Primary Contact: Turner Talley Phone: (615) 383-8464 turner@charterconstruction.com www.charterconstruction.com Products/Services: Concrete Subcontractor, Tilt-Up & Commercial

### **Dempster Poured Foundations**

PO Box 11331 Knoxville, TN 37939 Primary Contact: Ross Dempster Phone: (865) 755-0869 ross@dpfconcrete.com www.dempsterpoured foundations.com

Products/Services: Poured In Place Walls, Follow Us On Instagram Dempster Poured Foundations LLC

### Denham-Blythe Co., Inc.

855 Springfield Hwy Ste.101 Goodlettsville, TN 37027 Primary Contact: Vance Hohn Phone: (615) 855-2244 vhohn@denhamblythe.com www.denhamblythe.com Products/Services: Design-**Build Building Construction** Services to Industrial, Institutional & Commercial Facilities

### **Dusty & Sons Concrete, LLC**

2478 Greens Mill Rd. Columbia, TN 38401 Primary Contact: Josh Cornwall Phone: (615) 473-0123 joshcornwall@yahoo.com www.dustyandsonsconcrete.com Products/Services: Poured Concrete Walls, Stamping & Staining Decorative Concrete, Driveways, Slabs, Flatwork & Pervious

### Flintco, Inc.

2179 Hillshire Circle Memphis, TN 38133 Primary Contact: Danny Moeschle Phone: (901) 612-2850 dmoeschle@flintco.com www.flintco.com Products/Services: Flintco is a construction manager specializing in large commercial construction & self-perform portions of all concrete scope of

### **Fulmer Concrete Finishing Co. Inc.**

4845 Geminus Dr. Chattanooga, TN 37416 Primary Contact: Andrew Faw Phone: (423) 855-1551 andrew@fulcon.com www.fulmerconcrete.com Products/Services: Commercial & Industrial Concrete Contractor, Elevated Structures, Concrete Walls, Foundations & Slabs

### Contractor Members

### Glenn E. Mitchell & Co., Inc.

3583 Louisville Road Louisville, TN 37777 Primary Contact: Andy Mitchell Phone: (865) 588-5135 andy@gemitchellco.com www.gemconcrete.com Products/Services: Foundations, Formed Walls, Fine Grading, Laser-Screeding, Place & Finish Slabs, Structural Concrete, Pervious & Tilt Walls

### Hawkins Asphalt Paving, LLC

PO Box 292 Wartrace, TN 37183 Primary Contact: Chris V. Hawkins Phone: (931) 389-9671 chrishawkins6852@gmail.com www.hawkinspaving.com Products/Services: Paving of City Streets, Curbing, Excavation, Driveways & Pervious Concrete

### **HR Concrete Solutions, LLC**

906 East Parkway Ste.2 Gatlinburg, TN 37738 Primary Contact: James Reeves Phone: (865) 335-2346 James@HR-Concrete.com www.hrconcreteco.com Products/Services: CIP Concrete, Decorative Concrete, Footings & Foundations, Flatwork, All Concrete Applications & Concrete Walls

### **JAY-TON Construction Co.**

PO Box 142 Burlison, TN 38015 Primary Contact: Chase Sellers Phone: (901) 476-1487 csellers@jay-ton.com www.jay-ton.com Products/Services: Commercial Concrete Placement for Manufacturing, Energy Facilities, Distribution Centers & Warehouses

### Jenkins & Jenkins, Inc.

PO Box 182 Centerville, TN 37033 Primary Contact: Ken Jenkins Phone: (931) 729-3056 jenkinsjenkinsco@bellsouth.net Products/Services: Bridge construction, Bridge Repair, Bank Stabilization, Box Culverts & Chert Delivered

### Jinks Concrete Contractors Inc.

184 Roy Rd Sweetwater, TN 37874 Primary Contact: JoAnna Jinks Phone: (423) 337-0073 jinks@jinksconcrete.com www.jinksconcrete.com Products/Services: Concrete Finishers, Pervious Concrete, Decorative Concrete, Curbs, Retaining Walls

### JR Construction Tennessee, Inc.

4957 Drakes Branch Road Nashville, TN 37218 Primary Contact: Patricia Robertson Phone: (615) 876-2247 jrconcrete@aol.com www.jrconstructiontn.com/ Products/Services: General Contractor Concrete Installer

### KCS Construction, LLC

PO Box 1939
Columbia, TN 38402
Primary Contact: Wade
Kincaid
Phone: (931) 490-9782
wade@kcsllc.com
www.kcsllc.com
Products/Services: Residential
& Commercial Concrete,
Concrete Subcontractor For All
Size Home Builders, Pervious
Certified

### L.E. Myers Co.

401 Chestnut Street Ste.120 Chattanooga, TN 37402 Primary Contact: Tod Cooper Phone: (423) 265-4441 tcooper@myrgroup.com www.thelemyersco.com Products/Services: Place Foundations for Substations & Transmission Line Projects

### **Lampley Construction Inc.**

PO Box 696 Fairview, TN 37062 *Primary Contact:* Leonard Lampley Phone: (615) 799-2088 sllampley@bellsouth.net Products/Services: Concrete Services, Commercial & Industrial

### Lithko Contracting Inc.

359 Mason Rd.
LaVergne, TN 37086
Primary Contact: Chris Dittman
Phone: (615) 834-8773
dittman@lithko.com
www.lithko.com
Products/Services: Total
Package Concrete Contractor

### MarCor Construction, Inc. 922 Harpeth Valley Place

Nashville, TN 37221

Primary Contact: Kyle
Bowers

Phone: (615) 673-9950

kyle@marcorconstruction.com

www.marcorconstruction.com

Products/Services: Concrete
Curb & Gutters, Sidewalks,
Pervious Concrete, & Misc
Concrete Work

### Nsite, Inc.

PO Box 150
Milan, TN 38358
Primary Contact: Bill Smith
Phone: (731) 695-5663
bill@nsite-inc.com
Products/Services: General
Contractor Specializing in
Downtown Improvement
Projects, Certified Pervious
Installer

### Southern Constructors, Inc.

PO Box 9476
Knoxville, TN 37940
Primary Contact: Richard
Huskey
Phone: (865) 579-5351
rhuskey@
southernconstructorsinc.com
www.southernconstructorsinc.com
Products/Services: General
Contractor Specializing
in Infrastructure- Water &
Wastewater Plants, Pump

Stations, Bridge Repairs,

Commercial & Industrial Bldgs

### **Tennessee Hardscapes** 4961 Island Home Rd

Louisville, TN 37777

Primary Contact: Richard

Angel

Phone: (931) 316-2899

Tennesseehardscapes2@gmail.com

**Trinity Builders, Inc.**1841 Heritage Park Plaza#2
Murfreesboro, TN 37129 *Primary Contact:* Thomas
Bondurant *Phone:* (615) 394-8832

bondyb@att.net

Products/Services: General
Contractor Concrete Installer

### **Turner Construction Co.**

624 Grassmere Park #4

Nashville, TN 37211

Primary Contact: Rob A.
Binford

Phone: (615) 231-6300
rbinford@tcco.com

www.turnerconstruction.com

Products/Services: General
Contractor Concrete Installer

### **Vintage Resurfacing**

915 Dove Lane Murfreesboro, TN 37128 Primary Contact: Larry Pippin Phone: (615) 586-2790 larry@vintageresurfacing.com www.vintageresurfacing.com Products/Services: Decorative Concrete Services, Resurfacing, Polishing, Commercial & Residential

### **Walland Services, LLC**

PO Box 295 Rockvale, TN 37153 Primary Contact: Tony Sutherland Phone: (615) 772-8212 wallandservices@gmail.com Products/Services: Construction Company Specializing In Water & Sewer Utilities & Concrete



# Going Past TDOT Specifications to Lower Concrete Permability

### Part 3: Life in the Fast Lane

Continued from page 12—

Further, we appreciate the financial support of the TTU Department of Civil and Environmental Engineering.

Finally, the authors appreciate the administrative, financial and information technology support provided by the TTU Center for Energy Systems Research, particularly Dr. Satish Mahajan, Tony Greenway, Robert Craven, Etter Staggs, and Linda Lee.

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# Sign up for the TCA Member Update Today!

Email Donna Thompson at <a href="mailto:donna@tnconcrete.org">donna@tnconcrete.org</a> to get started receiving the Member Update each week!

So much of what TCA does throughout the year does NOT come in one of these mailers. From classes to information about special events and opportunities, if you aren't signed up for our Member Update, you aren't getting the whole picture of what TCA can offer you!



Help us today make sure YOU are getting all the news by emailing Donna Thompson at <a href="mailto:donna@thconcrete.org">donna@thconcrete.org</a> to get started receiving the Member Update each week. And think about signing up your employees as well! All we need is their name and email address.

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### **TABLE 10. COST ASSUMPTIONS**

COMPONENT	ASSUMED COST FOR READY MIX PRODUCER
Type I PC, (\$/ton)	\$110.00
Class F Fly Ash, (\$/ton)	\$30.00
Class C Fly Ash, (\$/ton)	\$50.00
Grade 120 Slag, (\$/ton)	\$85.00*
Silica Fume, (\$/ton)	\$1,000.00*
Metakaolin, (\$/ton)	\$473.00*
No. 57 Limestone, (\$/ton)	\$18.00
River Sand, (\$/ton)	\$15.00
Air Entrainer, (\$/gallon)	\$4.50
Mid-Range Water Reducer, (\$/gallon)	\$8.50
High-Range Water Reduced, (\$/gallon)	\$12.00

\*Plus freight

# TCA Member Healthcare Plan is Here and OPEN To YOU & Your Employees!



Stop by our website to see what TCA can offer you and all your employees-

it won't cost you a thing but could save you up to 60% on healthcare costs!



TCA is using this plan to provide coverage for our staff and it's worth your time to check it out.

TCA's Member Healthcare Plan, in partnership with the Small Association Leadership Alliance (SALA), is a comprehensive and cost-effective **alternative to traditional plans**. This new program offers affordable, accessible, and effective healthcare options for our members – both businesses and individuals alike. The TCA Member Healthcare Plan provides a high-quality, affordable healthcare solution for employers, employees and sole-proprietors. **While not health insurance**, the program provides 100% coverage for preventative care, options for co-payment features with 100% coverage, and addresses unforeseen medical expenses, such as illness and injury.

**This program is not insurance**. It is an alternative solution that features a choice of two preventative care plans, each coupled with a medical cost sharing membership for sharing expenses related to unexpected medical needs. Participants can expect to save as much as 60% when compared to health insurance!

The TCA Member Healthcare Plan, in partnership with SALA, is one solution to the high cost of healthcare for our TCA members!

### **Key Takeaways:**

- Available to businesses AND individuals
- Available to full-time, part-time and seasonal staff
- The TCA's Member Healthcare Plan, provided by SALA, lowers healthcare costs by as much as 60%
- Enrollment is monthly you may join at any time
- Offers a choice of two high-quality, affordable healthcare solutions
- Includes a four (4) year "Rate Lock" on preventative plans offering rate stability in a very unstable market

There will be an informational Webinar on September 12th at 8 a.m. CST at: <a href="https://zoom.us/j/848699075">https://zoom.us/j/848699075</a>!
Learn more now on our website at: <a href="https://www.tnconcrete.org/tca-member-health-insurance-plan">https://www.tnconcrete.org/tca-member-health-insurance-plan</a>



### CIM UPDATE

by Dr. Heather J. Brown

### UNDERGRADUATE JOB OUTLOOK: 2018-2019 IS STILL HOLDING STRONG!

- CIM continues to outpace the newly joined Construction Management major within
  the School of Concrete and Construction at MTSU with the highest enrollment, most
  students graduating annually, most students relocating for jobs, and the highest starting salary!
- Average salary for CIM has increased over 25 percent in the last five years, from \$45,347 in 2014-15 to almost \$58,000 this academic year.
- Employer involvement in the School remains a strength in the program, with 141 employer visits to campus to recruit this academic year!

MAJOR	CONCENTRATION	2018-19 GRADS	OUT OF TN	AVERAGE SALARY
	Production, Sales & Service	31	11	\$59,004
Concrete Industry Management	Concrete Contracting	18	4	\$56,050
Managemeni	Total	49	15	\$57,91 <i>7</i>
	Commercial	20	0	\$58,014
Construction	Electrical	4	0	_
Management	Residential	19	1	\$52,760
	Total	43	1	\$56,992
Total CCM		92	16	\$57,631

### NEW SCHOOL OF CCM BUILDING

The new building for the School of Concrete and Construction on MTSU's southeastern corner of campus has been officially approved by the Governor and state legislature and is now beginning the planning phase. This summer the bid process will begin to obtain an architect and general contractor. The hope is to demolish the two vacated dorms on the jobsite in the fall to stay on a projected 24-month construction schedule developed by MTSU Campus Planning.

### CIM PATRON'S SPRING MEETING AND JIM SPEAKMAN MEMORIAL GOLF TOURNAMENT

This year, CIM was determined to grow their largest annual fundraiser, and made the annual golf tournament only for CIM affiliated companies with the focus on employers of alumni. Now able to see past the building seed money, the goal was to make adjustments to the tournament that would result in sustainable annual funds with a focus on scholarships.



The Patron's group heard the call and had the most successful tournament ever with \$108,140 raised! Price increases for a foursome, a record number of teams registered (54 total teams over two flights!) and a few cuts to costs helped to make this year a new baseline for fundraising annually. Patron's plan to take a similar strategy with their fall efforts and voted to

### EMPLOYERS OF 2018-19 GRADUATES



- American Geothermal
- Argos x 2 (GA and SC)
- Boyce Ballard Construction
- Capital Project Solutions
- Cemex x 3 (FL)
- Command Alkon (AL)
- D.F. Chase Construction
- Delta Industries
- Doster Construction x 2
- Encon United (CO)
- Geoservices, LLC
- Goodall Homes
- Irving Materials, Inc. (imi)
- Kenny Pipe
- Kiewit x 2
- Lithko Contracting
- Marking Impressions
- Messer Construction
- Metromont (NC)
- Missoula Concrete Const (MT)
- Nashville Ready Mix
- National Ready Mix Concrete Company
- Prairie Materials
- Preferred Materials
- PS
- Robins & Morton
- Sequatchie Concrete
- Sherman Industries
- Southern Building Group
- The Concrete Guys
- Turner Construction
- Wayne Brothers x 2
- Wirtgen America
- Zachry Construction

double the capacity of the fall Skeet Shoot to allow for growth.

## Info Link

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STUDY ABROAD IN ENGLAND

with their peers.

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The School of Concrete and Construction traveled for the fourth time to Constructionarium, the National Construction College in Bircham Newton, England. Twelve Concrete Industry Management and three Construction Management majors traveled with Mr. Jon Huddleston and Dr. Marcus Knight, CIM faculty. Students flew into London, toured the sights and traveled into the country to Bircham Newton. There, the students are divided into job functions, given titles, live in dorms, and work from sunup to sundown for five days to complete a scaled-down replica of an actual structure in England. This year the group completed the



Brewery Wharf Footbridge while making friends and memories

Entire study abroad group from the School of CCM on their completed replica of the Brewery Wharf Footbridge in London.



CIM students on their completed bridge; from left to right: Luke Saupe, Caroline Blackstone, Autumn Gates and Cannon Lamb



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